

# CIGARETTE SPECIFICATION

LOUISVILLE  
VIRGINIA SLIMS LIGHTS 100 MENTHOL SP-SINGAPORE TAR/NICOTINE/6 14S  
BRAND CODE-0620 (SOP) /6 4790

EFFECTIVE DATE: 12/20/90  
SINGAPORE

APPLIES TO EXPORT FORMULAS: 58 89

CIGARETTE LENGTH	:	98.5	MM	UK TAR	:	10.0 MG/CIGT	9.5 - 10.4
TOBACCO ROD CIRCUM.	:	23.00	MM				
TOBACCO ROD LENGTH	:	67.0	MM	FIELD MENTHOL	:	.55 MG/CIGT	.50 - .60
FILTER LENGTH	:	31.5	MM	NICOTINE	:	.80 MG/CIGT	.70 - .90
TIPPING LENGTH	:	36.000	MM				
TOTAL R.T.D.	:	4.90	IN, H2O	FRESH MENTHOL	:	.65 MG/CIGT	.60 - .70
DILUTION TARGET	:	40.0 +/-	5.0 %				

TIPPING PAPER : 72MM X 3200M WHITE SGL PPT WTA 12-633-D LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 25.00 8.5 X 16MM

TIPPING ADHESIVE	:	BULK: AJAX 563-6	PVA 61-001-A
	:	FINDLEY 353-381-01	PVA 62-050-A
	:	AJAX MA 218-2	PVA 62-007-A

SEAM ADHESIVE	:	AJAX 3654-N	PVA 61-016-A
	:	FULLER WB-3902U	PVA 61-1444-A

TROPICAL FILLER-PACK OV: A0520 - 12.15% VIRGINIA SLIMS LIGHTS MENTHOL - TROPICAL

CIGARETTE PAPER /USE UP:	25.50MM X 6500M 28CU/0.6% (K/D156/E756)	10-099-A
REPLACE WITH	25.50MM X 6700M 27CU/0.6% (K/D156/E756)	10-753-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(HK 9/HK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : 1. FORMULA 58 REQUIRES QA SMOKING BY UK METHOD.  
: 2. FORMULA 58 PACK PRINT TAR/NIC IS 10.0MG/0.8MG.  
: 3. FORMULA 89 DOES NOT HAVE TAR/NIC ON PKG MATLS.

REASON FOR CHANGE : CIGARETTE PAPER BOBBIN METERAGE CHANGED FROM  
: 10-099-A @ 6500M/BOBBIN USE UP & REPLACE WITH  
: 10-753-A @ 6700M/BOBBIN. NO CHANGE TO ACTUAL  
: MATERIAL. NO WEIGHT CHANGE, OK TO MIX.

PREPARED BY : K. V. SMITH  
PREPARATION DATE : 12/12/90

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APPROVED BY:

*Charles Bate*

SUPERCEDES SPECIFICATION DATED: 8/21/90

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